

Qualifying Synthetic Fuels for Military Applications

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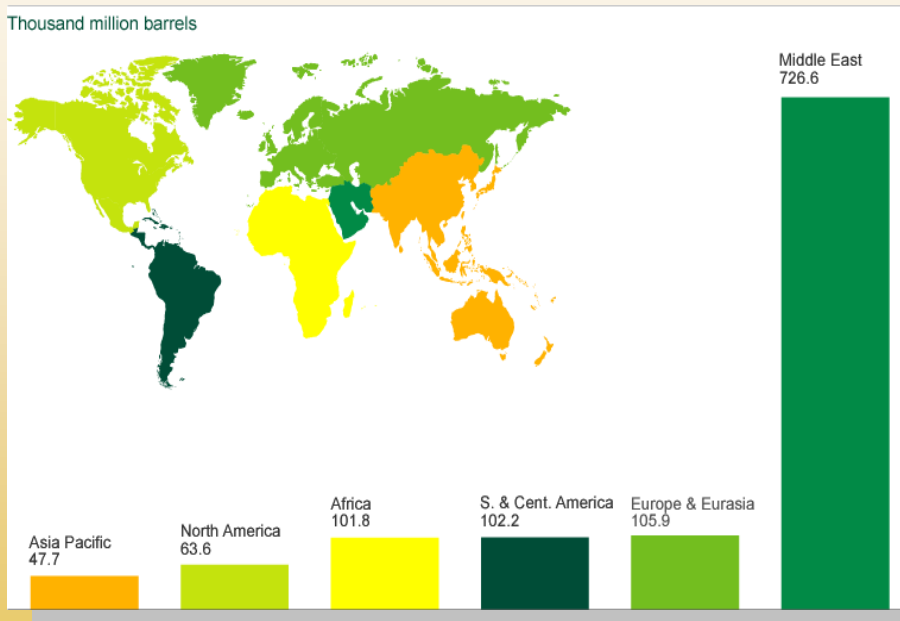
Acknowledgements

Office of Secretary of Defense Acquisition, Technology, and Logistics Advanced Systems & Concepts

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- Dr. Theodore K. Barna - Assistant Deputy Under Secretary of Defense

Crude Oil: Finite Supply, Rising Demand

Proven Oil Reserves at End of 2003



Top World Oil Consumers in 2003

| | Country | Total Demand (M BPD) |
|-----|---------------|-------------------------|
| 1) | United States | 20.0 |
| 2) | China | 5.6 |
| 3) | Japan | 5.4 |
| 4) | Germany | 2.6 |
| 5) | Russia | 2.6 |
| 6) | India | 2.2 |
| 7) | South Korea | 2.2 |
| 8) | Canada | 2.2 |
| 9) | Brazil | 2.1 |
| 10) | France | 2.1 |
| 11) | Mexico | 2.0 |

Source: BP Statistical Review of World Energy 2004 © BP

World Oil Balance, 1Q04

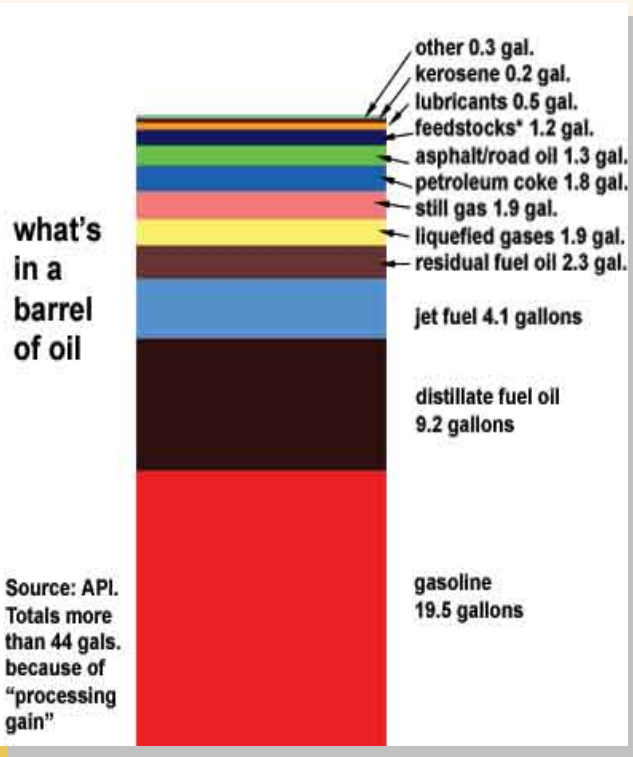
Supply = 82.1M BPD

Demand = 82.3M BPD

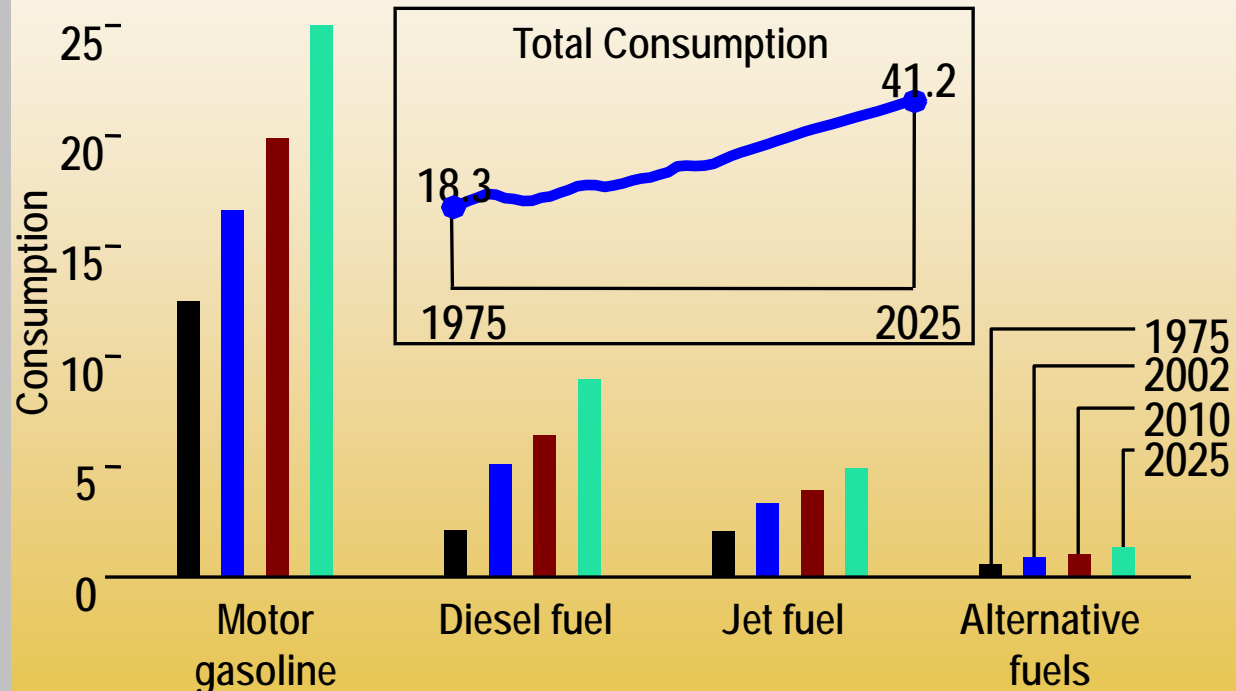
International Energy Agency Oil Market Report

U.S. Demand for Petroleum Products

Many products made from petroleum



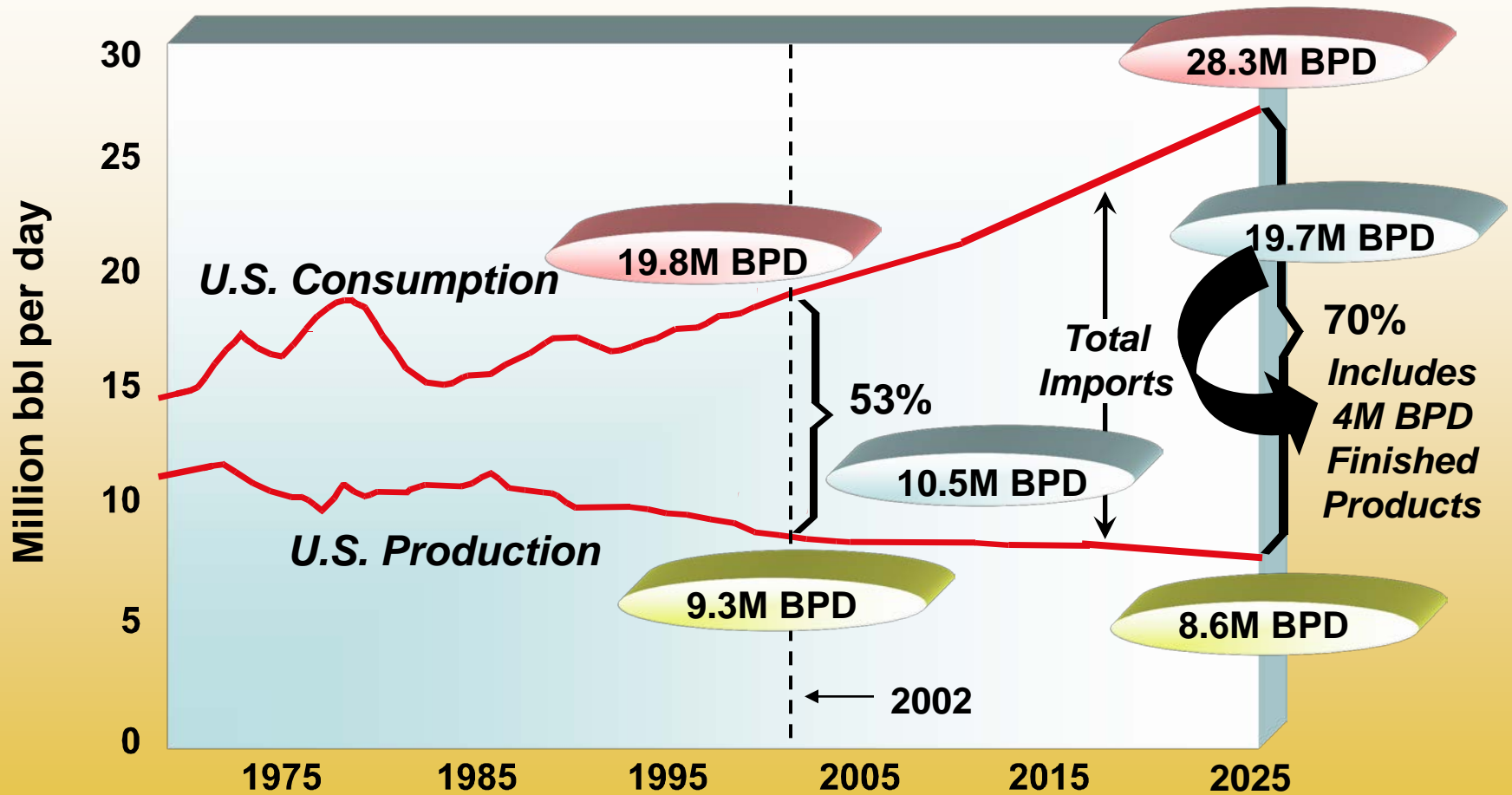
Rising Demand for Transportation Fuels
(Quadrillion Btu/yr)



Source: Energy Information Administration (EIA)

1 Quadrillion Btu = 172M bbl oil

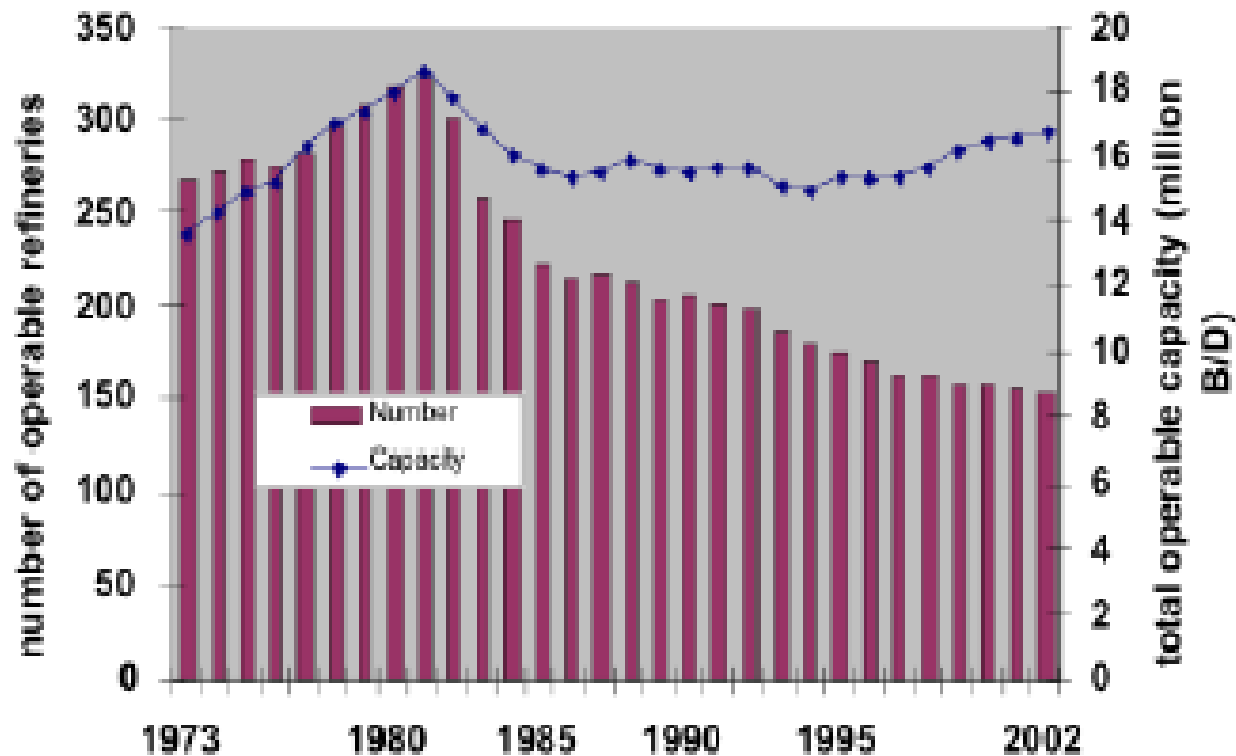
Increasing Reliance on Petroleum Imports



Source: EIA (AEO 2004); Reference Case Scenario
[Courtesy John Winslow-DoE]

U.S. Refining Capability Is Strained

**U.S. Refineries & Capacity:
1973 to 2002**



Source: U.S. Department of Energy, Energy Information Administration

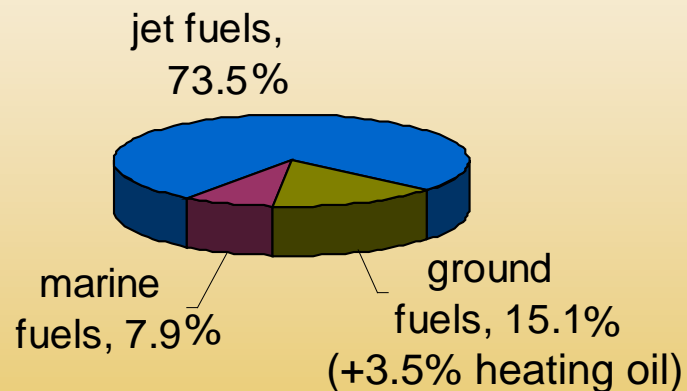
Current Military Transportation Needs – Petroleum

| <u>Service</u> | <u>Percent</u> | <u>BPD</u> | <u>BPY</u> |
|----------------|----------------|----------------|----------------|
| Army | 6% | 18,500 | 6.7 M |
| Air Force | 55% | 166,000 | 60.8 M |
| Navy | 38% | 114,000 | 41.8 M |
| Marines | <u>1%</u> | <u>1,500</u> | <u>0.7 M</u> |
| Total | 100% | 300,000 | 110.0 M |

Note: 75% Domestic , 25% Overseas

Source: DESC, FY02

Bulk Transportation Fuels



Source: DESC Contract Awards, FY03

U.S. Hydrocarbon Resources

Coal

250 B tons =
1,138 Billion BOE

Natural Gas

184.8 Tcf =
33.3 Million BOE

Oil Shale

270 B tons =
130 Billion BOE

Petroleum Coke

798K BOE/day produced
- 361K BOE/day exported
437K BOE/day available

Equivalent to
1.3 Trillion
Barrels of Oil



Tar Sands

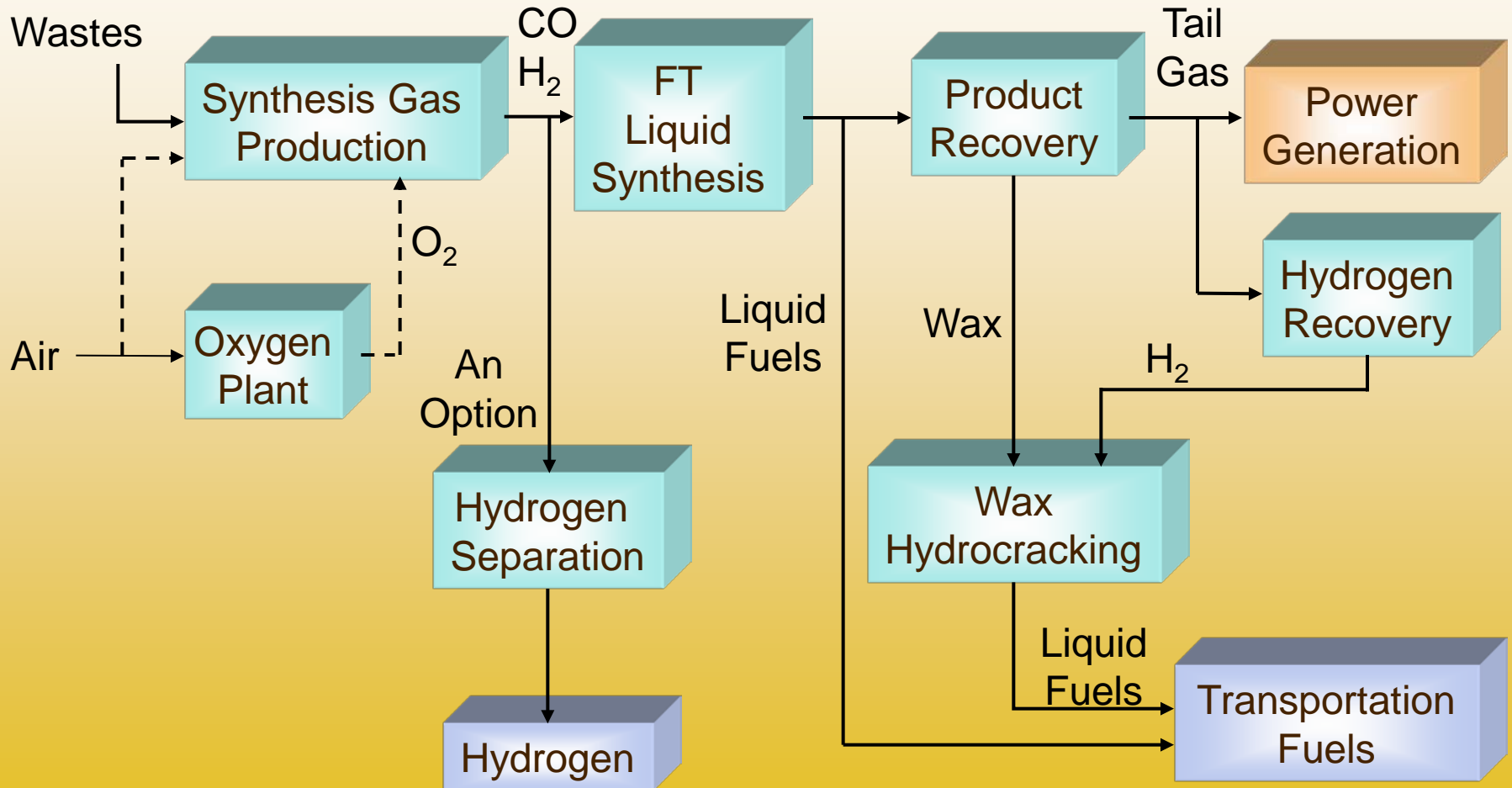
6.1 Billion BOE

Biomass

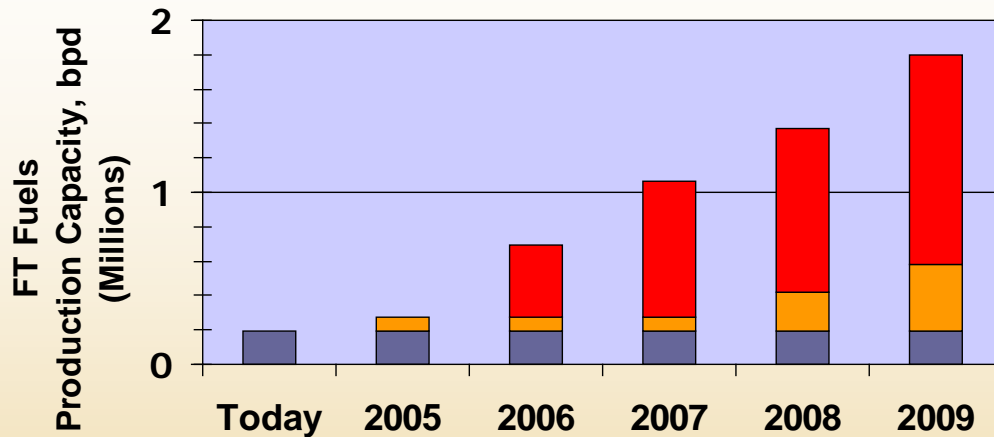
1.2 B tons =
31.75 Billion BOE

Fischer-Tropsch Technology

Natural Gas
Coal
Pet Coke
Biomass
Wastes



Emerging Global FT Industry



- New Capacity Under Consideration (1,223,000 bpd)
- New Capacity Announced (380,000 bpd)
- Existing Capacity (198,000 bpd)

History of Commercially Operated FT Plants

| Company | Years Operated | Capacity (BPD) | Feed Stock |
|---------------------|----------------|----------------|------------|
| Sasol (S. Africa) | 44 | 160,000 | coal |
| MossGas (S. Africa) | 10 | 22,500 | nat. gas |
| Shell (Malaysia) | 7 | 15,000 | nat. gas |

FT Projects in U.S.

- BP (Nikiski, AK)
 - 300 bpd demo plant (2003)
 - FT product to near-by refinery
- ConocoPhillips (Ponca City, OK)
 - 400 bpd demo plant
 - Just starting up
- Syntroleum (Tulsa, OK)
 - 70 bpd demo plant (late 2003)
 - DoE co-sponsor
- Rentech (East Dubuque, IL)
 - Convert nat. gas-fed fertilizer plant to use coal
 - Co-produce FT fuels, fertilizer, and electricity
- WMPI (Gilberton, PA)
 - Convert waste coal to 5000 bpd FT fuels and 41 MWe power
 - DoE co-sponsor

existing
↑
proposed
↓

FT Plants

U.S. Energy Security

US COAL BASINS

Fig. 1



Benefits to Domestic Production of Non-petroleum Fuels

- Provides Secure Supply
 - U.S. Military & Homeland Security
 - Transportation Market
 - Co-production of Electricity and Fuels
- Promotes Diversity of U.S. Energy Supply
 - Uses most plentiful domestic resources
 - Increases number of suppliers worldwide
 - Encourages monetization of worldwide non-petroleum resources
- Provides Stimulus for U. S. Economic Growth
 - New industry = new jobs
 - Offsets crude oil trade deficit (\$200 billion/year)
 - Downward pressure on global energy pricing

Fischer-Tropsch (FT) Fuels

Fuels for the 21st Century

- Can use existing distribution infrastructure
- Cleaner Air – Healthier Lives
 - Exceed EPA 2006 regulations for ultra-low sulfur fuels
 - No sulfur
 - Cleaner burning
 - No aromatics, no sulfur
 - Lower engine exhaust emissions
- Less toxic
 - No aromatics, no heteroatoms
 - Biodegradeable

FT Fuels Being Evaluated

- FT diesel fuel evaluations in bus fleet demonstrations
 - Denali National Park
 - Washington DC WMATA
- Fuels produced at Syntroleum Tulsa Port of Catoosa Demonstration Plant
 - DoE is co-sponsor
 - Ultra-clean Transportation Fuels Program
 - National Energy Technology Laboratory (NETL)
 - Marathon is co-sponsor
 - ICRC Program Manager



DoD-DoE Joint Agency Program for FT Fuels



- FY03 program start
 - Continuing FY04, FY05
- FT jet fuel supplied by Syntroleum Corp. from Tulsa demonstration plant
- Define FT fuel formulations needed to allow use in all DoD equipment
- Coordination of military/commercial aviation communities through Coordinating Research Council (CRC)

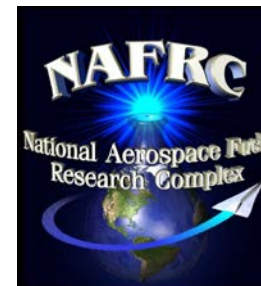
Managed by:





Research Participants

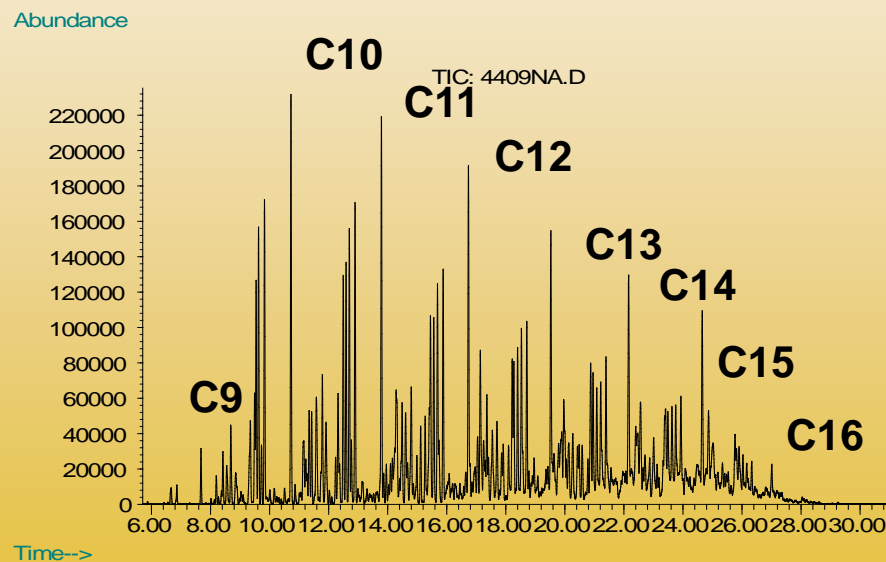
- Air Force
 - Air Force Fuels Research Laboratory/NAFRC
 - University of Dayton Research Institute
- Army
 - TARDEC Fuels & Lubricants Laboratory
 - Southwest Research Institute
- Navy
 - NAVAIR Fuels and Lubricants Laboratory
 - Naval Fuels and Lubricants Integrated Product Team
- DoE
 - National Energy Technology Laboratory
- Syntroleum Corp.



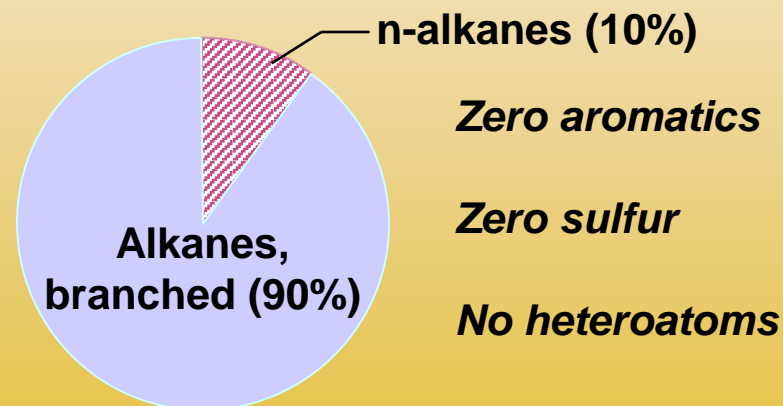


FT Fuels Reduce Emissions

- Less Pollutant Emissions
 - 2.4% less CO₂
 - 50% to 90% less particulate matter (PM)
 - 100% reduction in SO_x
 - ~1% less fuel burn (increased gravimetric energy density)



Hydrocarbon types in Syntroleum S-5

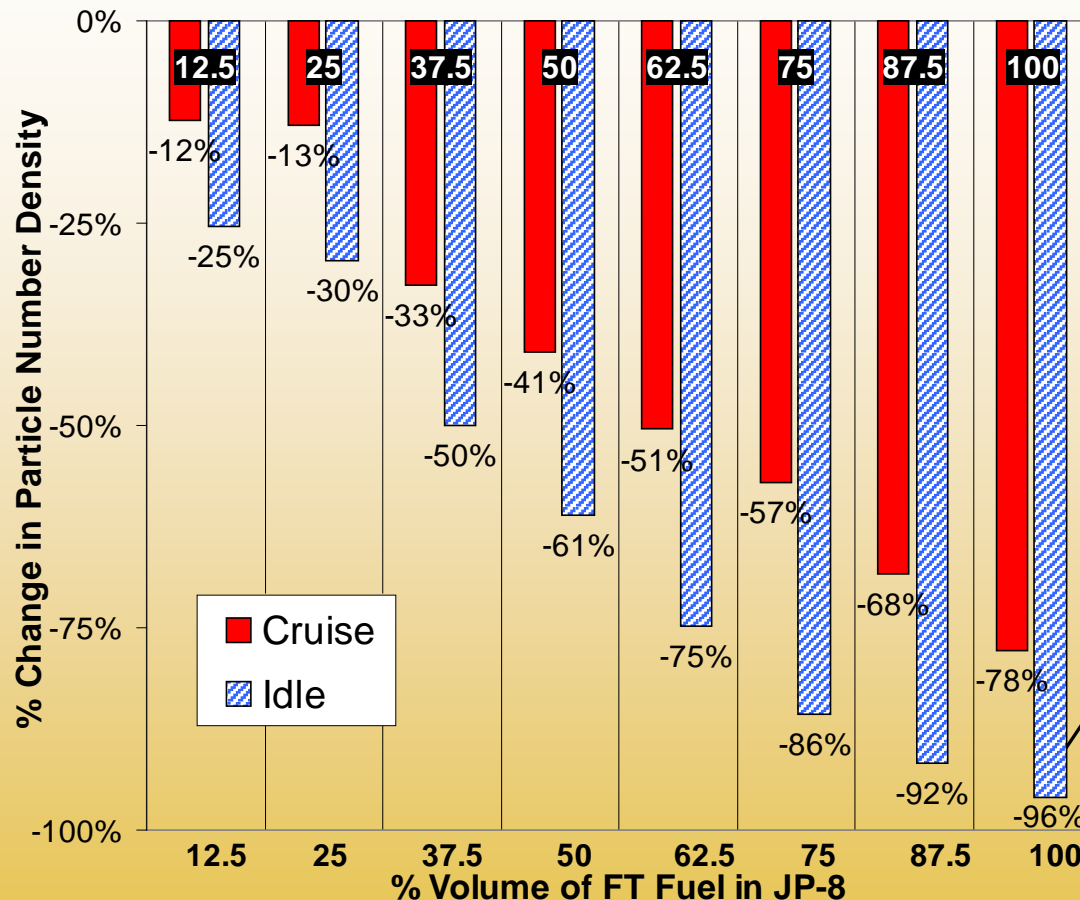


Highly Paraffinic Fuel – normal and isoparaffins

Petroleum derived fuels are rich in aromatics, cycloparaffins, and heteroatoms



Reduced Particulate Emissions with FT Fuel Relative to JP-8



96% reduction* in particulate emissions at idle conditions.

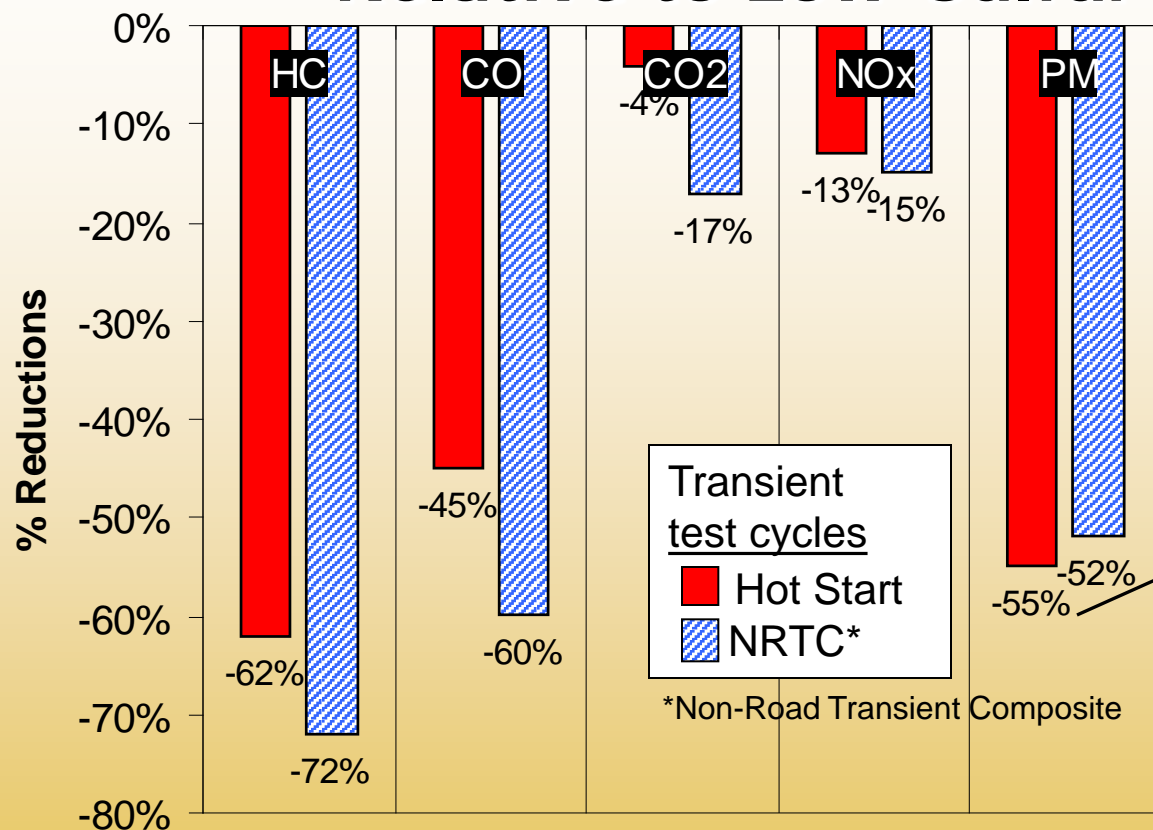


Even moderate fractions of FT fuel blended in JP-8 significantly reduce exhaust emission particulates in T63 turbine engine testing.

** Note: Results are highly dependent on engine model/year and composition of baseline fuel.*



Reduced Exhaust Emissions with FT Fuel Relative to Low-Sulfur Diesel Fuel



Over 50% reduction in particulate emissions in transient mode.



FT fuel burns more completely and emissions are significantly cleaner than EPA certified low-sulfur diesel fuel tested in 6.5L diesel engine.



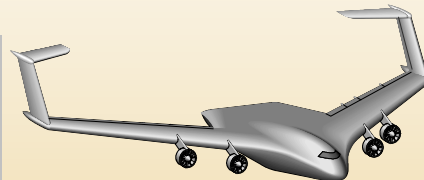
FT Fuels Improve Aerospace Propulsion and Power Systems

FT iso-paraffinic
kerosene (100%)

low emissions, high stability

2.2X – 9X increase in cooling

Current and advanced gas
turbine aircraft
(Jet A/JP-8 replacement)



*High thermal stability,
high H/C*

ISP=362.5



Hydrocarbon Rockets
(RP-1 replacement)

*No sulfur, no aromatics
No poisoning, less coking
of reformer catalyst*

*high stability, endotherm
1200 Btu/lb cooling*

Hydrocarbon reformers
(fuel cell power generation)



Hypersonic Vehicles
(JP-7 replacement)



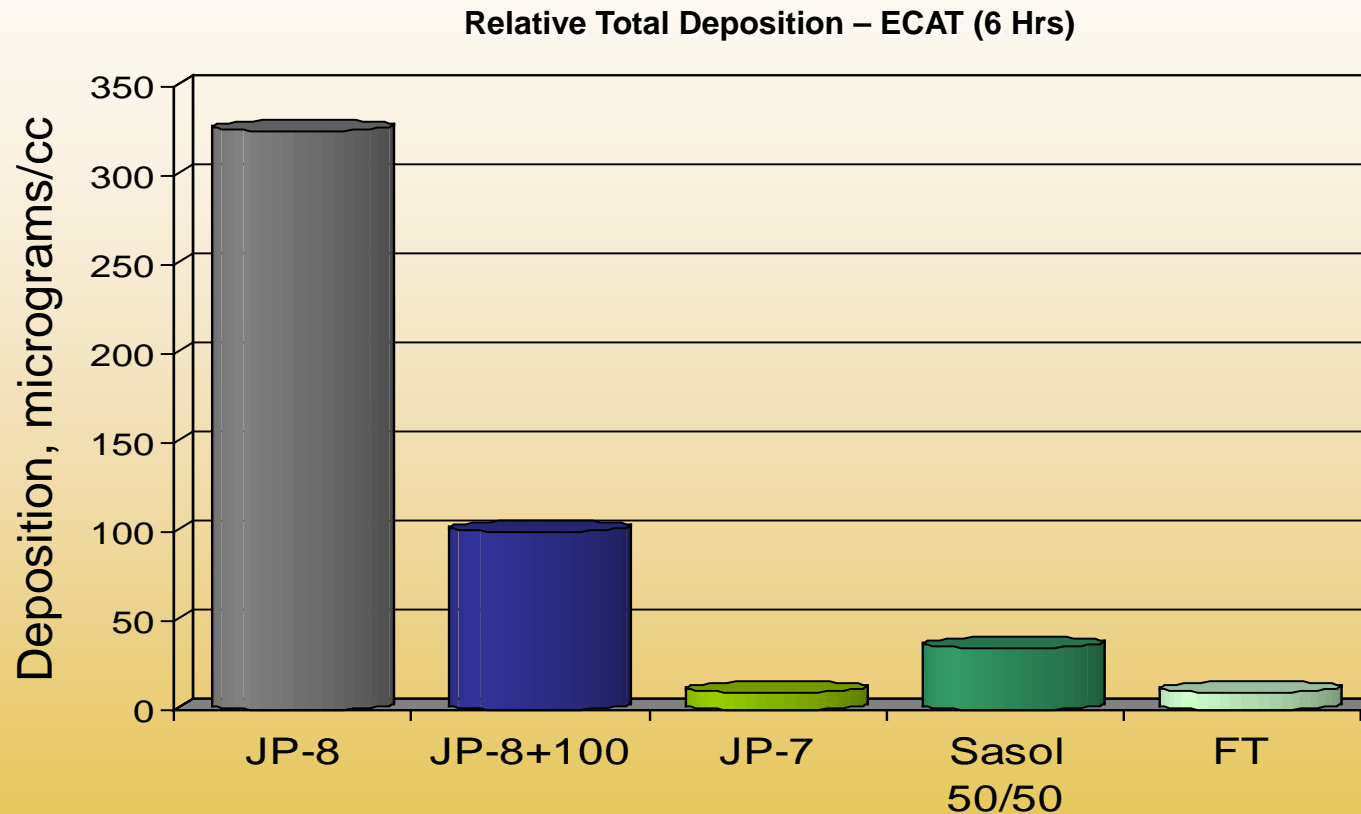


FT Fuels Benefit Air/Ground/Marine Propulsion and Power Systems





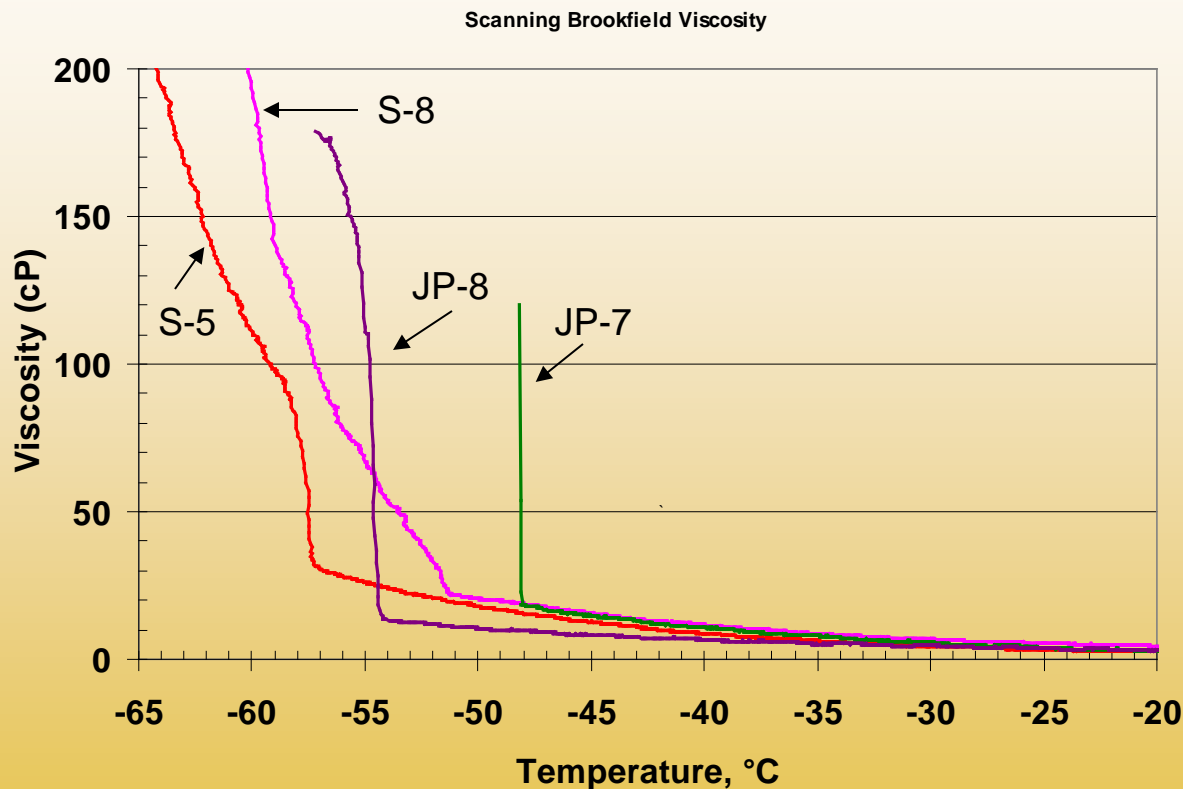
FT Fuels Have Superior Thermal Stability



Increased fuel thermal stability enables development of very fuel efficient propulsion systems



FT Fuels Have Excellent Low Temperature Properties



***Superior Low Temperature Properties
Improve High Altitude Operations
and Low Temperature Starting***



FT Fuel Benefits for Navy Shipboard Use

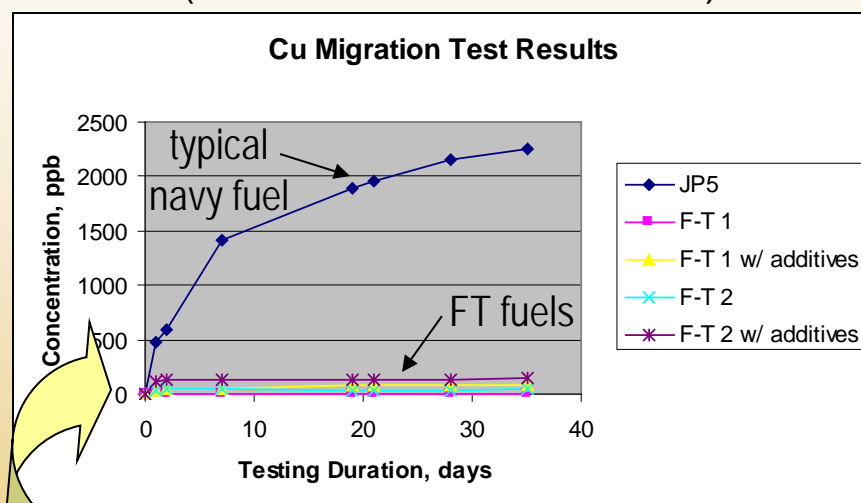
Storage Stability Test Results (Syntroleum S-5)

| w/o AO | 0 Hr | 24Hrs | 48Hrs | 72Hrs | 96Hrs |
|-----------------|------|-------|-------|-------|-------|
| Saybolt Color | 30 | 29 | 24 | 19 | 22 |
| Peroxide, ppm | 0 | >240 | >240 | >240 | >240 |
| Gums, mg/100ml | 0 | 0 | 0.1 | 1 | 7.9 |
| 20 ppm AO | 0 Hr | 24Hrs | 48Hrs | 72Hrs | 96Hrs |
| Saybolt Color | 30 | 30 | 30 | 30 | 30 |
| Peroxide, ppm | 0 | 0 | 0 | 0 | 0 |
| Gums, mg/100ml | 0.4 | 0.3 | 0.4 | 0.5 | 1.3 |
| Antioxidant ppm | 22.2 | 9.5 | 8.7 | 7.6 | 9.1 |
| 30 ppm AO | 0 Hr | 24Hrs | 48Hrs | 72Hrs | 96Hrs |
| Saybolt Color | 30 | 30 | 30 | 30 | 30 |
| Peroxide, ppm | 0 | 0 | 0 | 0 | 0 |
| Gums, mg/100ml | 0.1 | 0.3 | 0.3 | 0.3 | 0.4 |
| Antioxidant ppm | 33.3 | 33 | 33.7 | 33 | 33.3 |

FT fuel responds well to standard antioxidant (AO) used for petroleum fuel.



Compatibility Evaluation Test Results (2 FT fuels: F-T 1 and F-T 2)



Low copper uptake
of FT fuel =
good long-term storage stability.



- **Excellent long-term storage stability**
- **Significant reduction in copper up-take**
 - **Increased thermal stability / Extended engine life**



FT Fuels – The Next Single Fuel for the Battlefield

- **Clean Fuels**
 - Reduced emissions
 - No aromatics
- **Enables Fuel Efficient Designs**
 - Increased thermal stability
- **Excellent low-temperature properties allow for:**
 - higher altitude operations
 - improves diesel engine cold-starting capability





Take Action— Make It Happen

FT Plants in the U.S. converting our vast hydrocarbon resources into transportation fuels:

- Enhances our energy security
- Promotes diversity of supply
- Stimulates U.S. economic growth
- Leads to Cleaner Air – Healthier Lives

The U.S. Military is preparing to use FT fuels:

- FT fuels offer advantages to the military
- DoD-DoE Joint Program is working to make possible –
FT Fuel for the Military

National Energy Security Post 9/11,
June 2002

(a study conducted by the United States Energy Association)

“More than 50% of the gasoline, aviation fuel, heating oil, diesel fuel and other petroleum products come from a dozen or more nations abroad. Some are friendly, some are not. The answer to increased energy security is diversifying our sources of supply . . .”